



WB8908E M.M.A. ELECTRODE

Classifications	N/A								
Product Description	All positional electrode used for piercing, cutting and gouging.								
Applications	Can be used on most ferrous materials without the addition of air or oxygen for piercing, cutting and gouging.								
All-Weld Metal Composition (Weight %)									
	min.								
	max.								
Typical All-Weld Metal Mechanical Properties	Ultimate Tensile Strength		N/mm ²						
	Yield Stress/0.2% Proof Stress		N/mm ²						
	Elongation on 5D		%						
	Impact Energy CV@		Joules						

Electrode Dia (mm)		1.6mm	2.0mm	2.5mm	3.2mm	4.0mm	5.0mm	6.0mm
Electrode Length (mm)		-	-	350	450	450	450	-
Current Range (Amps)	min.	-	-	90	130	200	280	-
	max.	-	-	120	180	280	350	-
Packaging Information								
Kg Per Packet		-	-	5	5	5	5	-
Approx. Pieces Per Kg		-	-	46	22	15	9	-
Storage and Re-baking		<p>Storage It is recommended that the WB range of electrodes are stored in a dry heated store at a minimum temperature of 18°C, and a maximum relative humidity of 60%. To avoid damage to the coatings no more than 6 cartons should be stacked on top of another.</p> <p>Re-drying If these electrodes become excessively damp re-dry @ 100°C for 1 hour.</p>						

Current Conditions AC (OCV70) DC + and Welding Positions

