

# Hypertherm® powermax 65®

## Handheld or mechanized plasma system for cutting and gouging metal

Capacity	Thickness	Cut speed
	Handheld cut	
Recommended	20 mm	500 mm/min
	25 mm	250 mm/min
Severance	32 mm	125 mm/min
Pierce	16 mm*	
* Pierce rating for handheld use or with automatic torch height control		
Metal removal rate	Groove profile	
Gouge capacity		
4,8 kg per hour	3,5 mm D x 6,6 mm W	

### Maximum productivity

- Fast cut speeds: 150% faster than oxyfuel on 12 mm mild steel.
- Superior cut and gouge quality means less time spent on grinding and edge preparation.

### Easy-to-use for cutting and gouging

- Smart Sense™ technology automatically sets correct air pressure based on torch length and operating mode.
- Handheld, straight machine and robotic torches for greater versatility and ease-of-use.
- Wide voltage tolerance improves performance on motor generators and in low-line conditions.
- Improved shield reduces dross buildup and enables smoother drag cutting for a better cut.

### Built and tested to withstand the harshest conditions

- Duramax™ torches are designed for high impact and heat-resistance.
- SpringStart™ technology ensures consistent starting and a more reliable torch.
- Low maintenance for maximum uptime – it keeps on going.

### Low operating cost

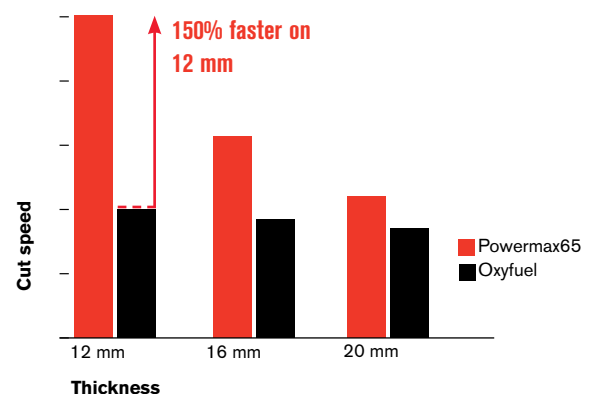
- Long consumable life for lower cost and more uptime.
- High power efficiency lowers energy consumption.



### Duramax torch styles



### Relative cut performance on mild steel



## Specifications

<b>Input voltages</b>	CSA 200 – 480 V, 1-PH, 50/60 Hz 200 – 600 V, 3-PH, 50/60 Hz CE 400 V, 3-PH, 50/60 Hz
<b>Input current @ 9 kW</b>	CSA 200/208/240/480 V, 1-PH 52/50/44/22 A 200/208/240/480/600 V, 3-PH 32/31/27/13/13 A CE 380/400 V, 3-PH 15,5/15 A
<b>Output current</b>	20 – 65 A
<b>Rated output voltage</b>	139 VDC
<b>Duty cycle @ 40° C</b>	CSA 50% @ 65 A, 230 – 600 V, 1/3-PH 40% @ 65 A, 200 – 208 V, 1/3-PH 100% @ 46 A, 230 – 600 V, 1/3-PH CE 50% @ 65 A, 380/400 V, 3-PH 100% @ 46 A, 380/400 V, 3-PH
<b>Open circuit voltage (OCV)</b>	CSA 295 VDC CE 270 VDC
<b>Dimensions with handles</b>	500 mm D; 234 mm W; 455 mm H
<b>Weight with 7,6 m torch</b>	CSA 29 kg CE 26 kg
<b>Gas supply</b>	Clean, dry, oil-free air or nitrogen
<b>Recommended gas inlet flow rate / pressure</b>	Cutting: 189 l/min @ 5,6 bar Gouging: 212 l/min @ 4,8 bar
<b>Input power cable length</b>	3 m
<b>Power supply type</b>	Inverter – IGBT

## Engine-driven generator operation

Engine drive rating (kW)	System output (amps)	Performance (arc stretch)
15	65	Full
12	65	Limited
12	40	Full
8	40	Limited
8	30	Full

## Cut chart

Material	Thickness (mm)	Current (amps)	Maximum cut speed <sup>1</sup> (mm/min)
Mild steel	3	45	5000
	6	65	3900
	12	65	1430
	19	65	610
Stainless steel	25	65	350
	3	45	4200
	6	65	3800
	12	65	1150
Aluminum	19	65	490
	6	65	5500
	12	65	1660
	19	65	770

<sup>1</sup> Maximum cut speeds are the results of Hypertherm's laboratory testing. For optimum cut performance, actual cutting speeds may vary based on different cutting applications. Refer to the operator manual for more details.

## Ordering information

Below are some of the most common system configurations which include a power supply, torch and work cable. Additional configurations are listed on our website.

Input voltages	Handheld systems					Mechanized systems	
	Standard power supply		Power supply with CPC port and selectable voltage ratio			Power supply with CPC port and selectable voltage ratio	
	75° hand torch		75° hand torch		75° and 15° hand torch	180° full-length machine torch	
	7,6 m	15,2 m	7,6 m	15,2 m	7,6 m	7,6 m	15,2 m
200 – 600 V CSA <sup>2</sup>	083270	083271	083275	083276	083307	083277	083278
400 V CE <sup>3</sup>	083279	083280	083284	083285	083309	083286	083287

<sup>2</sup> For use in the Americas and Asia, except China.

<sup>3</sup> For use in countries that require CE or GOST marks.

## Custom configurations (select power supply, torch consumable kit, torch, work cable and other components)

### Power supply options

	Standard power supply	Power supply with CPC port and selectable voltage ratio	Power supply with CPC port, selectable voltage ratio and serial interface port (RS-485)
200 – 600 V CSA	083234	083266	083267
400 V CE	083235	083268	083269

### Starter consumable kit options

	Handheld	Mechanized	Mechanized with ohmic retaining cap
Kit	228963	228964	228965

### Component options

Cable length	Torches						Work cables			Control cables			
	Hand		Machine		Robotic		Hand clamp	C-style clamp	Ring terminal	Remote pendant	CNC spade plug <sup>4</sup>	CNC spade plug <sup>5</sup>	
	75°	15°	180°	Mini 180°	45°	90°							180°
4,5 m			059476	059481									
7,6 m	059473	059470	059477	059482	059464	059465	059466	223125	223194	223200	128650	228350	023206
10,7 m			059478	059483									
15,2 m	059474	059471	059479	059484				223126	223195	223201	128651	228351	023279
22,8 m	059475	059472	059480					223127	223196	223202	128652		

<sup>4</sup> For use with automation equipment that requires divided arc voltage.

<sup>5</sup> For use when divided arc voltage is not required.

## Torch consumable parts

Nozzles and electrodes are available in various quantities. Contact your distributor for more information.

Consumable type	Torch type	Amperage	Nozzle	Shield/ Deflector	Retaining cap	Electrode	Swirl ring
Drag-cutting	Hand	45	220941	220818	220854	220842	220857
		65	220819				
Mechanized	Machine	45	220941	220817	220854 or 220953 (Ohmic)	220842	220857
		65	220819				
Unshielded	Machine	45	220941	220955	220854	220842	220857
		65	220819				
FineCut®	Hand	45	220930	220931	220854 or 220953 (Ohmic)	220842	220947
	Machine	45		220948			220857
Gouging	Hand		220797	220798	220854	220842	220857
	Machine						

# Hypertherm®

## Cut with confidence®

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Environmental stewardship is a core value of Hypertherm. Our Powermax products are engineered to meet and exceed global environmental regulations including the RoHS directive.

Power supplies have a 3-year warranty and torches have a 1-year warranty.

ISO 9001:2008